

GELCAST SERIES	Physical Properties - Cured					Typical properties - Liquid							
	HARDNESS ATM D 2240	CUBIC INCH PER LB OF PRODUCT			COLOR	COMPONENT A*B*MIXED	VISCOSITY (CPS)	SPECIFIC GRAVITY	HAZARD	COMPONENT BY VOLUME	A*B MIXING BY WEIGHT	WORK LIFE	CURE TIME
GELCAST 5	20-40 POINTS	30.39 IN			TRANSPARENT BLUE	7.60 LBS	222 CPS	0.91	NON-H	1A-1B	94.49A- 100B	6-8 HRS @ 72F	72 HRS @ 72F
GELCAST 100	30-40 HUMBOLDT PENETROMETER	29.69 IN			CLEAR	7.78 LB	1,300 CPS	0.93	NON-H	1A-1B	91A-100B	9-11 MIN @ 72F	24 HRS @ 72F
GELCAST 200	30-50 SHORE 00	29.62 IN			CLEAR	7.80 LB	1,300 CPS	0.94	NON-H	1A-1B	91A-100B	3-4 MIN @ 72F	24 HRS @ 72F
GELCAST 205	40-60 SHORE 00	29.96 IN			CLEAR	7.71 LB	1,300 CPS	0.92	NON-H	1A-1B	91A-100B	1-2 MIN @ 72F	24 HRS @ 72F

\*Cure time depends on temperate and relative humidity