

PROTOCAST SERIES	Physical Properties - Cured							Typical properties - Liquid					
	HARDNESS ATM D 2240	TENSILE STRENGTH ASTM D412	ELONGATION ASTM D 412	TEAR STRENGTH ASTM D 624	COLOR	COMPONENT A*B*MIXED	VISCOSITY (CPS)	SPECIFIC GRAVITY	HAZARD	COMPONENT BY VOLUME	A*B MIXING BY WEIGHT	WORK LIFE	CURE TIME
PROTOCAST 80R	60-70 SHORE D	5200 PSI	4%	N/A	WHITE	8.47 LB	75-100 CPS	1.02	NON-H	1A-1B	100A- 84.59B	3-5 MIN @ 72F	2-3 HRS @ 72F
PROTOCAST 100	60-70 SHORE D	5600 PSI	4%	N/A	LT AMBER	9.08 LB	500 CPS	1.09	NON-H	1A-1B	100A- 82.28B	4-6 MIN @ 72F	2-3 HRS @ 72F
PROTOCAST 410	75-85 SHORE D	N/A	N/A	N/A	BLACK	9.24 LB	685 CPS	1.11	NON-H	1A-1B	100A-87B	2-3 MIN @ 72F	15 MIN @ 72F

Softer

*Cure time depends on temperate and relative humidity