



DESCRIPTION	TrueCast XL 650-D is a low viscosity rapid setting urethane compound polymer with high strength and durometer. The rapid cure properties of TrueCast XL 650-D allows rapid demold. Low viscosity and 1:1 by volume ratio makes for easy hand mixing and application. TrueCast XL 650-D will fully cure at room temperature (72° F) does not require heating for processing or post curing.																																																																												
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CLEAN UP	Dispose of all empty TrueCast XL 650-D component containers in accordance with local, state and federal regulations. Empty component containers can be rendered non-hazardous by rinsing the containers with a small amount of mixed material and allowing the solvents to evaporate. The containers will then contain non-hazardous cured urethane.																																																																												
STORAGE AND SHELF LIFE	<p>Ideal Storage Temperatures 70°F-90°F</p> <p>Temperatures above 120°F for longer than 24 hour are not recommended and could reduce the performance of the cured polymer.</p> <p>Avoid temperatures of 40°F for component A and below and 60°F below for component B for longer than 72 hrs. may cause crystallization and will cause a reduction of physical properties of the cured polymer.</p> <p>Check for visible crystals before using. If crystallization occurs, allow the storage container to warm to room temperature (72°F) over a 24 hour period and stir before combing with Component B.</p> <p>If crystals are persistent, heating the material to 120°F overnight and stirring is recommended.</p> <p>Long term storage below 50°F may permanently damage the material.</p> <p>Always combine Component A & B at temperature between 72°F and 90°F for best processing</p>																																																																												
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