





<b>MIXING AND APPLICATION CONT.</b>	<p>Primer 460 SPX dries to a slightly tacky film in approximately 30 minutes at room temperature at which time urethane elastomers may be applied. If Primer 460 SPX is to be cast and heat cured, the primer should be allowed to dry for one hour to allow all solvents to evaporate.</p> <p>Primer 460 SPX may be applied with a brush or with standard airless spray equipment having a minimum air fluid pressure ratio of 15:1. Fluid pressures of 1,500 psi or less will provide a good spray pattern with a .013 to .020 inch orifice spray tip. The spray machine should be equipped with Teflon or nylon hose and a 100-mesh outlet filter. A tip filter may be required for small tips. The spray should be conductive and the spray machine should be grounded to an earth ground when spraying.</p> <p>Note: Equipment must be clean when used to spray primer. Contaminates such as oil or grease in the spray equipment will interfere with the primer bond. Equipment should be flushed with M.E.K. before using equipment to spray primer.</p>
<b>CLEAN UP</b>	<p>Dispose of all empty Primer 460 SPX component containers in accordance with local, state and federal regulations. Empty component containers can be rendered non-hazardous by rinsing the containers with a small amount of mixed material and allowing the solvents to evaporate. The containers will then contain non-hazardous cured urethane.</p>
<b>STORAGE AND SHELF LIFE</b>	<p>Primer 460 SPX components are shipped from the factory in sealed containers that are purged with dry nitrogen. The containers should be kept tightly sealed and stored in a cool and dry area that is protected from direct sunlight and moisture. Storage temperatures should not exceed 80°F. Shelf life of factory sealed containers stored under these conditions is one year. Containers that have been opened should be resealed immediately after material has been removed in order to prevent moisture contamination and solvent evaporation. Resin component containers should be purged with dry nitrogen if the contents are not used within 24 hours after opening.</p>
<b>SHIPPING CLASS</b>	Class 92.5 Hazardous